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(11) **EP 1 002 840 A1**

(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
24.05.2000 Bulletin 2000/21

(51) Int. Cl.<sup>7</sup>: **C09D 11/00**

(21) Application number: 99306183.7

(22) Date of filing: 03.08.1999

(84) Designated Contracting States:  
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE**  
Designated Extension States:  
**AL LT LV MK RO SI**

(30) Priority: 30.10.1998 US 183265

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(54) **Scented jet ink and printed articles therefrom**

(57) A scented ink composition suitable for use in ink jet printing which generates aromas during printing and produces scented printed articles such as greeting cards. The composition comprises one or more pigments or dyes, a carrier therefor and at least one fragrant oil which is soluble or dispersible in the carrier and which vaporizes when jetted from the nozzle of an ink jet printer.

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## Description

[0001] The invention relates to scented ink compositions for ink jet printers which generate aromas from the printer during operation and scented printed articles produced therefrom.

[0002] The pleasing effects of fragrant substances has lead to many products and methods for providing pleasant aromas to the olfactory senses such as perfumes, oils, soaps, lotions, creams, aromatic candles, room fresheners, potpourri, etc. In recent years there has been an increased interest in fragrances by those who believe the aromas from essential oils have therapeutic effects. The use of such oils is commonly referred to as aroma therapy but therapeutic benefits beyond the pleasing effects of their aroma has not been recognized by the FDA.

[0003] Apparatus for releasing fragrant aromas into a room have varied widely from manual to automatic dispensers such as the apparatus described in U.S. Patent Nos. 2,618,892; 3,400,890 and 4,484,768 and the battery operated aerosol, gel and pump air fresheners of AIR DELIGHTS™ of Portland Oregon.

[0004] The media from which fragrant substances are released has also varied widely from liquids, gels, solids and aerosols. The diffusion of fragrant vapors from polymers described in U.S. Patent No. 3,567,119 is one example. The use of scented inks, paints and marking compositions (crayons) to prepare scented articles is well known as described in U.S. Patent Nos. 2,578,425; 5,474,805 and 5,577,947. These inks, paints and marking compositions have been adapted for printing methods other than ink jet printing.

[0005] Ink jet printing has experienced a significant increase in use in recent years due to reduced equipment cost, color availability and improvements in print speed and print resolution. There are two major categories of ink jet printing - "Drop-on-Demand" and "continuous" ink jet printing. For continuous ink jet printing, a conducting ink is supplied under pressure to an ink nozzle and forced out through a small orifice. Prior to passing out of the nozzle, the pressurized ink stream proceeds through a ceramic crystal which is subjected to an electric current. This current causes a piezoelectric vibration equal to the frequency of the AC electric current. This vibration, in turn, generates the ink droplets from the unbroken ink stream. The ink stream breaks up into a continuous series of drops which are equally spaced and of equal size. Surrounding the jet, at a point where the drops separate from the liquid stream in a charge electrode, a voltage is applied between the charge electrode and the drop stream. When the drops break off from the stream, each drop carries a charge proportional to the applied voltage at the instant at which it breaks off. By varying the charge electrode voltages at the same rate as drops are produced it is possible to charge every drop to a predetermined level. The drop stream continues its flight and passes between two

deflector plates which are maintained at a constant potential. In the presence of this field, a drop is deflected towards one of the plates by an amount proportional to the charge carried. Drops which are uncharged are undeflected and collected into a gutter to be recycled to the ink nozzle. Those drops which are charged, and hence deflected, impinge on a substrate traveling at a high speed at right angles to the direction of drop deflection. By varying the charge on individual drops, the desired pattern can be printed.

[0006] In a typical "Drop-on-Demand" ink jet printing process, a fluid ink is forced under pressure through a very small orifice of a diameter typically about 0.0024 inches in the form of minute droplets by rapid pressure impulses. The rapid pressure impulses are typically generated in the print head by either expansion of a piezoelectric crystal vibrating at a high frequency or volatilization of a propellant within the ink by rapid heating cycles. The piezoelectric crystal expansion causes the ink to pass through the orifice as minute droplets in proportion to the number of crystal vibrations. Thermal jet printers employ a heating element within the print head to volatilize a propellant and form droplets in proportion to the number of on-off cycles for the heating element. The ink is forced out of the nozzle when needed to print a spot on a substrate as part of a desired image. The minute droplets may be energized to achieve an electrical charge and deflected as in the continuous ink jet printing. Conventional ink jet printers are more particularly described in U.S. Patent 3,465,350 and U.S. Patent 3,465,351.

[0007] Another type of ink jet printing process is an electrostatic ink jet process which employs an electrostatic field to draw the ink through the nozzle to the substrate. Charged ink droplets are drawn to an oppositely charged platen behind the receiving substrate. Such devices have been developed by Technology International Corp. of Boulder, Colorado, under the trade name ESJET™.

[0008] To operate satisfactorily within an ink jet printer, the ink has many requirements. The ink must exhibit low viscosity values (preferably below 20 centipoise at 25 C), contain no large particulate matter (typically below 5  $\mu$ m), and be sufficiently stable so as not to dry and clog the jet orifice when not in use. For "continuous" ink jet printing, the ink must be conductive with a resistivity value typically below 10,000 ohms and the unused ink is preferably recyclable. Secondary factors must also be considered, such as avoiding the generation of flammable vapors during use and minimizing the impact on the environment. Operating satisfactorily within an ink jet printer addresses only some of the requirements of the ink. The ink must also dry rapidly and bond to the substrate to which it is applied such as coated and uncoated papers to provide printed images or indicia without smearing.

[0009] These inks sometimes do not contain a binder for the pigment or dye therein and these pig-

ments or dyes to must be absorbed into the surface of the print medium to provide stable printed images or indicia. Some of the requirements of jet printing inks are described in U.S. Patent No. 4,258,367.

[0010] It is desirable to provide jet inks with more versatile properties. It is also desirable to provide a simple means for dispensing fragrances and for forming scented printed articles such as greeting cards with fragrant printed images and indicia.

[0011] It is an object of this invention to provide for the generation of fragrant aromas from printing operations and the production of scented printed articles, particularly those with paper substrates.

[0012] The present invention consists in an ink composition suitable for use in ink jet printing, which comprises:

- a) one or more coloring agents selected from pigments and dyes, and
- b) a carrier for said coloring agent, characterised in that it also contains:
- c) at least one fragrant oil which vaporizes when jetted from a nozzle of an ink jet printer and is soluble or dispersible in the carrier for said coloring agent, wherein said ink composition contains no particulates greater than 5µm and has a viscosity less than 200 cps at 25°C.

[0013] The printing inks of this invention, at least in preferred embodiments, generate fragrant aromas during printing, and produce fragrant printed articles when used in conventional ink jet printers, without a loss in print quality.

[0014] The preferred fragrant oils used in the invention not only vaporize during printing with an ink jet printer but vaporize subsequently from the printed images and indicia on the surfaces of printed articles formed from the jet ink. The composition preferably comprises a water, alcohol or glycol solvent which is compatible with the carrier for the coloring agent or is itself the carrier for the coloring agent.

[0015] The invention also provides printed articles comprising a substrate with an absorptive surface with an image and/or indicia printed thereon by ink jet printing a composition as defined above. The image and indicia comprise a coloring agent bound to the absorptive surface either by a binder within the substrate, a binder within the image/indicia or both a binder within the substrate and the image/indicia. Where the image/indicia contains a binder, it may be cured in place, preferably by a cationic curing mechanism.

[0016] The jet inks of this invention generally comprise the following components:

- a) at least one fragrant oil which vaporizes when jetted from a nozzle of an ink jet printer,
- b) one or more coloring agents selected from pigments and dyes, preferably in an amount of about

10 wt % of the total ink composition and

- c) a carrier for said coloring agent, preferably—selected from water, plasticizers, alcohols and glycols,
- d) optionally, binders which are soluble or dispersible in the carrier for the coloring agent,
- e) optionally, performance additives such as pigment dispersants and defoamers and
- f) optionally, a propellant such as low boiling solvent other than the carrier for the coloring agent.

[0017] The one or more fragrant oils are soluble or dispersible in the carrier for the coloring agent which is typically water, an alcohol or glycol solvent or a plasticizer. The fragrant oil in said ink composition is preferably used in an amount within the range of 0.05 wt% to 5 wt %, preferably 0.1 wt% to 2 wt %. Essentially any fragrant oil soluble or dispersible in the carrier at these levels can be used in this invention. These fragrant oils vary widely in composition and aroma and include commercially available perfumes for both men and women as well as commercially available scents for air fresheners and candles. Also included are the essential oils used in aroma therapy which include the following oils available from WORLD DIRECT, Paola, KS:

Basil (*ocimum basilicum*)  
Bergamot (*citrus aurantium bergamia*)  
Birch (*betula alleghaniensis*)  
Cedarwood (*cedrus atlantica*)  
Chamomile, Roman (*chamaemelum nobile*)  
Cinnamon Bark (*cinnamomum verum*)  
Cistus (*cistus ladaniferus*)  
Clary Sage (*salvia sclarea*)  
Clove (*eugenia caryophyllus*)  
Coriander (*coriandrum sativum*)  
Cypress (*cupressus sempervirens*)  
Davana (*artemisa pallens*)  
Dill (*anethum graveolens*)  
Eucalyptus (*eucalyptus globulus*)  
Fennel (*foeniculum vulgare*)  
Fir (*abies alba*)  
Frankincense (*boswellia carterii*)  
Galbanum (*ferula gummosa*)  
Geranium (*pelargonium graveolens*)  
Ginger (*zingiber officinale*)  
Helichrysum (*helichrysum italicum*)  
Hyssop (*hyssopus officinalis*)  
Jasmine (*jasminum officinale*)  
Juniper Berry (*juniperus communis*)  
Laurus Nobilis  
Lavender (*lavendula officinalis*)  
Lemon (*citrus limon*)  
Lemongrass (*cymbopogon flexuosus*)  
Margoram (*origanum majorana*)  
Melaleuca (*melaleuca alternifolia*)  
Mountain Savory (*satureja montana*)  
Myrrh (*commiphora molmol*)

Myrtle (*myrtus communis*)  
 Nutmeg (*myristica fragrans*)  
 Orange (*citrus aurantium*)  
 Oregano (*origanum compactum*)  
 Patchouly (*popostemon cablin*)  
 Pepper, Black (*piper nigrum*)  
 Peppermint (*mentha piperita*)  
 Petitgrain (*citrus aurantium*)  
 Ravensara  
 Rose, Turkish (*rosa damascena*)  
 Rosemary (*rosmarinus officinalis*)  
 Rosewood (*aniba rosaeodora*)  
 Sage (*salvia officinalis*)  
 Sandalwood (*santalum album*)  
 Spikenard  
 Spearmint (*mentha spicata*)  
 Spruce (*picea mariana*)  
 Tangerine (*citrus tangerina*)  
 Tarragon (*artemisia dracunculus*)  
 Thyme (*thymus vulgaris*)  
 Vetiver  
 Vitex  
 White Lotus (*nymphaea lotus*)  
 Wild Tansy (*tanacetum vulgare*)  
 Ylang Ylang (*cananga odorata*)

and the like.

[0018] The ink formulations of the present invention contain a coloring agent which is capable of being sensed visually, by optical means, by magnetic means, by electro conductive means or by photoelectric means. Suitable coloring agents are those used in conventional ink jet formulations. The coloring agent is typically a dye pigment and can be selected from a variety of organic and inorganic pigments and dyes. Examples include cyanine dyes, carbon blacks, fluorescent naphthalene dyes and others such as cadmium, primrose, chrome yellow, ultra marine blue, iron oxide, zinc oxide, titanium oxide, cobalt oxide, nickel oxide, etc. Other examples of coloring agents include those described in U.S. 3,663,278 and U.S. 4,923,749. Reactive dyes such as leuco dyes and diazonium compounds are also suitable. The total amount of coloring agent is typically from about 0.01-10 wt.% of the total ink formulation. The pigments such as carbon black are of a size less than 5  $\mu\text{m}$ .

[0019] Water and low molecular weight (low viscosity, low boiling) alcohols and glycols can be used as carriers for the coloring agents. The low boiling alcohols will also function as a propellant where the ink is used in thermal jet printing. Suitable examples of alcohols include monovalent alcohols such as methyl alcohol, ethyl alcohol, n-propyl alcohol, isopropyl alcohol, n-butyl alcohol, sec-butyl alcohol, tert-butyl alcohol, isobutyl alcohol, n-amyl alcohol, hexyl alcohol, heptyl alcohol, octyl alcohol, mixtures thereof and the like. Suitable examples of glycols include ethylene glycol, polyether polyols, diethylene glycol, triethylene glycol, 1,2-propyl-

ene glycol, dipropylene glycol, 1,3-butanediol, 1,4-butanediol, neopentyl glycol, trimethylol propane, 1,6-hexanediol, pentaerythritol, trimethylol propane, tetramethylolpropane, dipentaerythritol mixtures thereof and the like. Solvents which may be mixed with the alcohols or glycols are ketones, aldehydes, ethers, esters, hydrocarbons, glycol ethers and lactones. Suitable hydrocarbons include hexane, heptane, octane, decane, cyclopentane, cyclohexane, benzene, toluol, xylol, ethylbenzene mixtures thereof and the like. Suitable hydrocarbon halides include carbon tetrachloride, ethylene dichloride, trichloroethylene, tetrachloroethane, dichlorobenzene mixtures thereof and the like. Suitable ether type solvents include butyl ether, ethylene glycol-diethylether, ethylene glycol-monoethyl ether, ethylene glycol-monobutylether mixtures thereof and the like.

[0020] Suitable ketones include acetone, methyl ethyl ketone, methyl propyl ketone, methyl isobutyl ketone, methyl amyl ketone, cyclohexanone mixtures thereof and the like. Suitable esters include ethyl formate, methyl acetate, propyl acetate, butyl acetate, phenyl acetate, ethylene glycol-monoethyl ether acetate, methylpropionate mixtures thereof and the like.

[0021] Plasticizers such as those described in U.S. 3,663,278, may also be used as carriers to aid flexibility of the image formed and/or reduce the viscosity of the ink. Suitable plasticizers include adipic acid esters, phthalic acid esters and ricinoleate acid esters, citrates, epoxides, glycerols, hydrocarbons, chlorinated hydrocarbons, phosphates and the like.

[0022] The amount of carrier can range from 10 to 95 wt.% of the total ink formulation. Preferably, the carrier comprises about 75 wt.% of the total ink formulation where the carrier evaporates on the substrate.

[0023] Optional binders include those which are soluble or dispersible in the carrier (plasticizers, water, alcohols or glycols) for the coloring agent. This includes those binders used in conventional jet printing inks such as acrylic polymers as described in U.S. Patent No. 5,244,496 and polyethylene oxide polymers. Suitable binders also include sugar and alcohol binders (U.S. 5,711,791), cellulosic polymers (U.S. 5,755,860), those described in U.S. Patent Nos. 5,672,198; 5,663,217 and 4,990,186 and the reactive binders disclosed in U.S. Patent No. 5,641,346 and copending application S.N. 08/792,827, filed January 30, 1997, assigned to the same assignee herein and entitled "UV or Visable Light Initiated Cationic Cured Ink for Ink Jet Printing".

[0024] The ink formulations of the present invention typically comprise from 5 to 15 wt% optional binder, based on the total composition. Preferred amounts range from 1- 10 wt.% optional binder, based on the total composition. Preferred levels of optional binder will depend on the polymer(s) used and their viscosity.

[0025] Optional additives which may be incorporated to improve the properties as jet printing inks including dispersing agents to help solubilize the pigment or dye, fillers, defoaming agents, flow adjusters,

leveling agents or cobwebbing preventative agents. Illustrative examples of flow adjusters are low molecular weight organopolysiloxanes such as methylpolysiloxanes which may be used in an amount of 0.01-10 wt.% based on weight of the total ink formulation. An illustrative example of a defoamer is Anti-Musal JIC, which may be used in an amount of 0.01-10 wt.% based on the weight of the total ink formulation. Illustrative examples of leveling agents are low molecular weight polysiloxane/ polyether copolymers and modified organic polysiloxanes, which may be used in an amount of 0.01-10 wt.% based on the weight of the total ink formulation.

[0026] Other suitable additives desired for jet ink printing are those which reduce bacterial growth (Towisyl 75), modify viscosity, which provide wettability (butylcarbitol), humectants which prevent the composition from drying out within the print head (polyethylene glycols), which enhance the conductivity of the ink formulation for use in continuous ink jet printers and photostabilizers which prevent polymerization of inks by natural or ambient light. Other suitable additives include oil, weatherability improvers such as UV light absorbers, flexibilizers (oil) and fillers.

[0027] Where the ink composition is to be used in a thermal jet printer, it contains a propellant, which is typically a low boiling liquid such as a low molecular weight alcohol or water and is typically the carrier for the coloring agent. Low boiling solvents which are not carriers for the coloring agent can also be used as propellants. The amount of propellant can range from 10 to 95 wt.% of the total ink formulation. Preferably, the propellant comprises about 75 wt.% of the total ink formulation. Where the ink composition is to be used in a "continuous" ink jet process, a propellant is not needed. The droplets are formed by a vibrating crystal and deflected by an electric field. The ink composition preferably has a resistivity of less than 10,000 ohms/cm to achieve deflection.

[0028] The above components can be mixed and dispersed uniformly by an appropriate means such as a simple impeller within a vessel or a roll mill to obtain the ink composition of the present invention.

[0029] The ink formulations of the present invention have a viscosity in the range of 1-200 cps at 25 C, preferably 1-100 cps and most preferably between 1-25 cps to allow use within conventional ink jet printers. Where the optional binders have a viscosity much higher than 50 cps, they are diluted with a low viscosity carrier such as a plasticizer or organic solvent (alcohols or ketones).

[0030] The jet inks of the present invention adhere well to various substrates such as coated and uncoated paper, wood and plastics and show no removal or peeling off from the surface caused by stress or strain with the deformation of the substrate.

[0031] The scented printed articles of the present invention include a substrate with an absorptive surface with a fragrant image and/or indicia printed thereon by ink jet printing. The image and indicia comprise a fra-

grant oil and a coloring agent as defined above. The coloring agent is bound to the absorptive surface of the substrate by a binder. The binder can vary significantly in composition depending on whether it is incorporated within the substrate, whether it is incorporated within the image/indicia, whether it is incorporated within both the substrate and the image/indicia or whether it is cured in place. Where the image/indicia contains a binder cured in place, it is preferably cured by a cationic curing mechanism.

[0032] Without further elaboration, it is believed that one skilled in the art can, using the preceding description, utilize the present invention to its fullest extent. The following preferred specific embodiments are, therefore, to be construed as merely illustrative, and not limitative of the remainder of the disclosure in any way whatsoever. All publications and patents cited above and below are hereby incorporated by reference.

[0033] In the foregoing and in the following examples, all temperatures are set forth in degrees Celsius and unless otherwise indicated, all parts and percentages are by weight.

## EXAMPLES

### Example 1

#### Ink Formulation

[0034] An ink formulation of the present invention is prepared by combining 20 ml of a black jet ink which comprises a carbon black pigment in a liquid carrier, available from Renewable Resources Inc. Staten Island, N.Y. under the trade name REINK, and 0.05 ml of a commercially available perfume sold under the trade name "Anais Anais" by Parfums Cacharel Paris. The resulting ink does not significantly change in viscosity.

[0035] The ink is employed in an Epson 400 ink jet printer for over thirty days without clogging the jet orifices and with no change in print quality with respect to print resolution and durability. A fragrant aroma characteristic of "Anais Anais" is detected with each printing of over 25 words.

### Example 2

#### Imaged Substrate

[0036] A 203 x 279 mm (8" x 11") sheet of uncoated bond paper from XEROX is feed through an Epson 400 ink jet printer loaded with the black jet ink of Example 1. Two paragraphs of text in CG Times font, 12 pt size, totaling 100-200 words were printed on the sheet. A fragrant aroma characteristic of "Anais Anais" is detected from the sheet for 1-2 days. The ink on the paper is not tacky once dispensed from the printer and shows good adhesion to the paper.

## Claims

1. An ink composition suitable for use in ink jet printing, which comprises:
  - a) one or more coloring agents selected from pigments and dyes, and
  - b) a carrier for said coloring agent, characterised in that it also contains:
  - c) at least one fragrant oil which vaporizes when jetted from a nozzle of an ink jet printer and is soluble or dispersible in the carrier for said coloring agent, wherein said ink composition contains no particulates greater than 5  $\mu\text{m}$  and has a viscosity less than 200 cps at 25 C.
2. An ink composition for use in ink jet printing, characterised in that it has incorporated therein a fragrant oil in an amount of 0.05 to 5 wt%, based on the weight of the total ink composition.
3. An ink composition as claimed in claim 1 or claim 2 characterised in that it produces fragrant printed articles wherein said fragrant oil vaporizes from printed images and indicia formed from said ink composition.
4. An ink composition as claimed in any preceding claim characterised in that the carrier is selected from water, plasticizers, alcohols and glycols, and the ink composition has a viscosity in the range of 1-100 cps at 25°C.
5. An ink composition according to any preceding claim characterised in that it contains an alcohol as a carrier.
6. An ink composition as claimed in any preceding claim characterised in that the carrier contains no plasticizer and the ink composition has a viscosity in the range of 1-25 cps at 25°C.
7. An ink composition as claimed in any preceding claim characterised in that the fragrant oil is soluble in the carrier for the coloring agent, which carrier is selected from water, alcohols, glycols and combinations thereof.
8. An ink composition as claimed in any preceding claim characterised in that the fragrant oil is selected from:
  - perfumes for men
  - perfumes for women
  - Basil (*ocimum basilicum*)
  - Bergamot (*citrus aurantium bergamia*)
  - Birch (*betula alleghaniensis*)
  - Cedarwood (*cedrus atlantica*)

Chamomile, Roman (*chamaemelum nobile*)  
 Cinnamon Bark (*cinnamomum verum*)  
 Cistus (*cistus ladaniferus*)  
 Clary Sage (*salvia sclarea*)  
 Clove (*eugenia caryophyllus*)  
 Coriander (*coriandrum sativum*)  
 Cypress (*cupressus sempervirens*)  
 Davana (*artemisa pallens*)  
 Dill (*anethum graveolens*)  
 Eucalyptus (*eucalyptus globulus*)  
 Fennel (*foeniculum vulgare*)  
 Fir (*abies alba*)  
 Frankincense (*boswellia carterii*)  
 Galbanum (*ferula gummosa*)  
 Geranium (*pelargonium graveolens*)  
 Ginger (*zingiber officinale*)  
 Helichrysum (*helichrysum italicum*)  
 Hyssop (*hyssopus officinalis*)  
 Jasmine (*jasminum officinale*)  
 Juniper Berry (*juniperus communis*)  
 Laurus Nobilis  
 Lavender (*lavendula officinalis*)  
 Lemon (*citrus limon*)  
 Lemongrass (*cymbopogon flexuosus*)  
 Margoram (*origanum majorana*)  
 Melaleuca (*melaleuca alternifolia*)  
 Mountain Savory (*satureja montana*)  
 Myrrh (*commiphora molmol*)  
 Myrtle (*myrtus communis*)  
 Nutmeg (*myristica fragrans*)  
 Orange (*citrus aurantium*)  
 Oregano (*origanum compactum*)  
 Patchouly (*pogostemon cablin*)  
 Pepper, Black (*piper nigrum*)  
 Peppermint (*mentha piperita*)  
 Petitgrain (*citrus aurantium*)  
 Ravensara  
 Rose, Turkish (*rosa damascena*)  
 Rosemary (*rosmarinus officinalis*)  
 Rosewood (*aniba rosaeodora*)  
 Sage (*salvia officinalis*)  
 Sandalwood (*santalum album*)  
 Spikenard  
 Spearmint (*mentha spicata*)  
 Spruce (*picea mariana*)  
 Tangerine (*citrus tangerina*)  
 Tarragon (*artemisia dracunculus*)  
 Thyme (*thymus vulgaris*)  
 Vetiver  
 Vitex  
 White Lotus (*nympheaea lotus*)  
 Wild Tansy (*tanacetum vulgare*)  
 Ylang Ylang (*cananga odorata*)

and combinations thereof.

9. An ink composition as claimed in any preceding claim characterised in that it additionally contains a

polymeric binder which is soluble or dispersible in the carrier for the coloring agent.

10. An ink composition as claimed in any preceding claim characterised in that it additionally contains additives selected from the pigment dispersants, defoamers, flow adjusters, leveling agents or cobwebbing preventative agents. 5
11. An ink composition as claimed in any preceding claim characterised in that it additionally contains as a propellant a low boiling solvent other than the carrier for the coloring agent. 10
12. An ink composition as claimed in any preceding claim characterised by a resistivity of less than 10,000 ohm.cm. 15
13. An ink composition as claimed in any preceding claim characterised in that the coloring agent is selected from carbon black, organic pigments, organic dyes and inorganic pigments. 20
14. An ink composition as claimed in claim 13, characterised in that the coloring agent is carbon black at a particle size of less than 5  $\mu\text{m}$ . 25
15. A scented printed article comprising a substrate with an absorptive surface, characterised by fragrant images and/or indicia on said absorptive surface obtained by ink jet printing an ink composition according to any preceding claim on said absorptive surface. 30
16. A scented printed article as claimed in claim 15 characterised in that the image and/or indicia comprise a coloring agent bound to the absorptive surface by a binder. 35
17. A scented printed article as claimed in claim 16 characterised in that the image and indicia comprise a coloring agent bound to the absorptive surface by a binder within the substrate, a binder within the image/indicia or both. 40
18. A scented printed article as claimed in claim 17 characterised in that a binder within the image/indicia is cured on said absorptive surface by a cationic curing mechanism. 45

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## EUROPEAN SEARCH REPORT

Application Number  
EP 99 30 6183

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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Place of search <b>MUNICH</b>		Date of completion of the search <b>15 March 2000</b>	Examiner <b>Lauteschlaeger, S</b>
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03.82 (P04C01)



ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.

EP 99 30 6183

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
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15-03-2000

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